

# HOSTAFORM® XGC25 EF XAP®2

## HOSTAFORM®

High strength glass coupled, easy flow

Hostaform® XGC25 EF XAP®2 is an easy flowing injection molding grade with approximately 25% glass fibers and reduced emission.

Emissions according to VDA 275 < 5ppm [mg/kg]

### Product information

Resin Identification	POM-GF25	ISO 1043
Part Marking Code	>POM-GF25<	ISO 11469

### Rheological properties

Melt volume-flow rate	5 cm <sup>3</sup> /10min	ISO 1133
Temperature	190 °C	
Load	2.16 kg	
Moulding shrinkage, parallel	0.5 %	ISO 294-4, 2577
Moulding shrinkage, normal	1.1 %	ISO 294-4, 2577

### Typical mechanical properties

Tensile modulus	9000 MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	155 MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	3 %	ISO 527-1/-2
Charpy impact strength, 23 °C	65 kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, 23 °C	11 kJ/m <sup>2</sup>	ISO 179/1eA
Poisson's ratio	0.34 <sup>[C]</sup>	

[C]: Calculated

### Thermal properties

Melting temperature, 10 °C/min	166 °C	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	160 °C	ISO 75-1/-2

### Physical/Other properties

Density	1580 kg/m <sup>3</sup>	ISO 1183
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### Injection

Drying Recommended	no
Drying Temperature	100 °C
Drying Time, Dehumidified Dryer	3 - 4 h
Processing Moisture Content	≤0.2 %
Melt Temperature Optimum	200 °C
Min. melt temperature	190 °C
Max. melt temperature	210 °C
Screw tangential speed	≤0.3 m/s
Mold Temperature Optimum	100 °C
Min. mould temperature	80 °C
Max. mould temperature	120 °C
Hold pressure range	60 - 120 MPa
Back pressure	2 MPa
Ejection temperature	135 °C



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### Characteristics

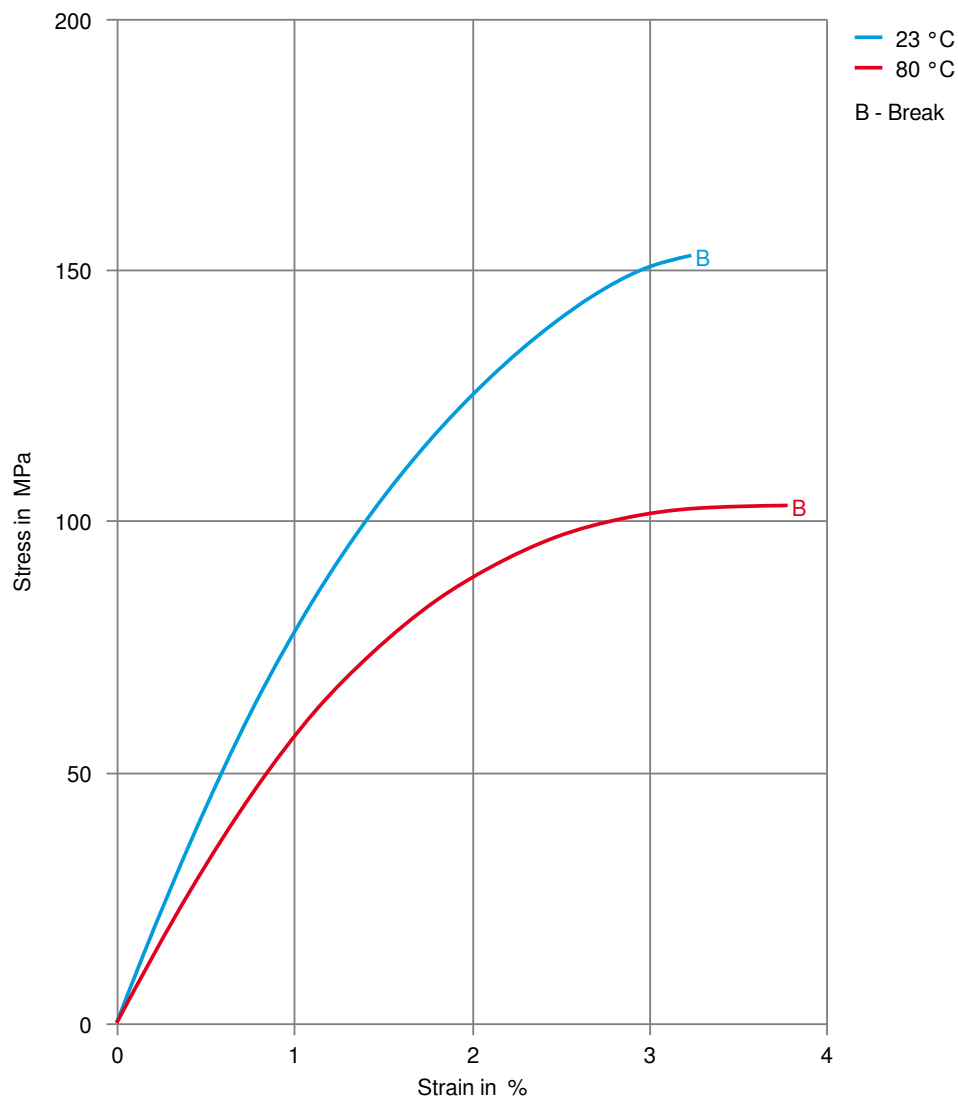
Processing

Injection Moulding

Special characteristics

High Flow, Low emissions

### Stress-strain

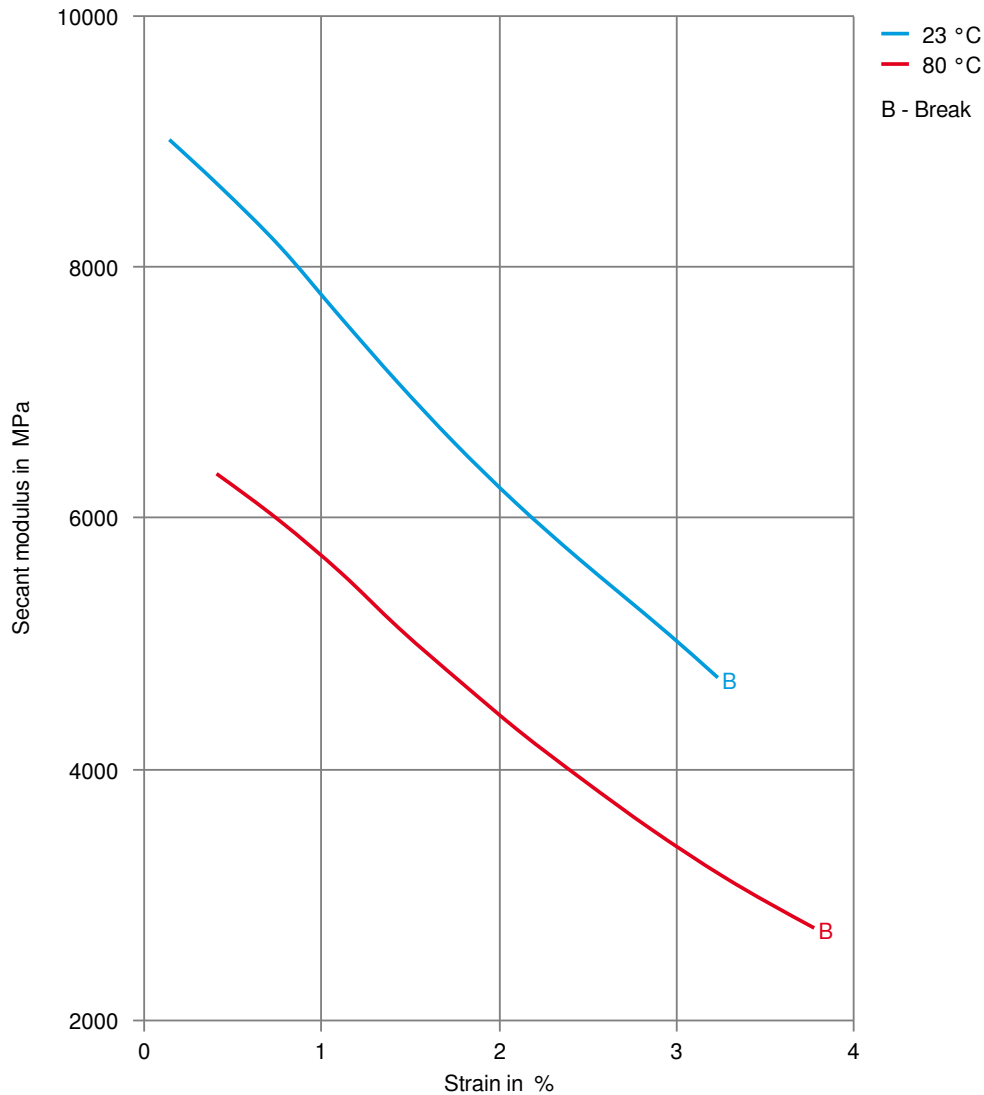




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### Secant modulus-strain



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